



# EVO-STIK Decorators Caulk

## SOLVENT FREE, FILLED EMULSION SYSTEM

Date: 05 January 2016

Fact Sheet No.: TDS00498

### YOUR SMART ADVANTAGES

- Flexible fine crack filler
- Ideal for filling low movement gaps around window and door frames, skirting boards and general internal fixtures
- Overpaintable in 1 hour

### USES

EVO-STIK Trade Only Decorators Caulk is a fast drying paste that sets by evaporation of water when exposed to the atmosphere. It is ideal for filling low movement gaps around window and door frames, skirting boards, covings, gaps in plasterboard and fine cracks prior to decorating as well as general filling of internal fixtures. EVO-STIK Trade Only Decorators Caulk can be overpainted once set.

### PRODUCT CHARACTERISTICS

Colour	White
Form	Ready to use paste, suitable for gun or knife application
Specific Gravity	1.7 approx.
Composition	A blend of acrylic polymers and selected fillers
Product Codes	30812940 C30 cartridge x 12 30812941 C20 cartridge x 12
Storage/Shelf Life	Store for up to 24 months from date of manufacture when stored in original, unopened packaging under cool, dry conditions within the temperature range of +5°C to +25°C and out of direct sunlight. Protect from frost.

### TYPICAL PERFORMANCE DATA (Approx.)

Application Temperature	+5°C to +40°C
Service Temperature	-20°C to +70°C
Service Life	When applied correctly the caulk will perform satisfactorily for approximately 15 years.
Coverage	10 linear metres of 6mm diameter bead per C20 cartridge 13 linear metres of 6mm diameter bead per C30 cartridge
Drying Times	Skin Formation: 15 to 60 minutes approx. depth of caulk, temperature and humidity.  Through Dry: 1 to 24 hours approx. depending on depth of caulk, temperature and humidity.  Always tool caulk within 20 minutes of application.

### DIRECTIONS FOR USE

**IMPORTANT:** Before using EVO-STIK Trade Only Decorators Caulk refer to the relevant Health & Safety Data Sheet, available at [www.bostik.co.uk](http://www.bostik.co.uk).

### PREPARATION

1. Ensure that surfaces to which the product is to be applied are clean, dry, sound and free from dust, loose material and any other contaminants that may impair adhesion.
2. Very porous surfaces only, may be primed using a diluted PVA (5 parts water to 1 part PVA by volume), such as EVO-STIK Evo-Bond PVA. The primer must be allowed to dry.



FM 01696  
BS EN ISO 9001:2008

Bostik Limited, Common Road, Stafford, ST16 3EH, UK. Tel: +44 (0) 1785 272625 [www.bostik.co.uk](http://www.bostik.co.uk)

Bostik, Evo-Stik & Sealocrete are registered trademarks of Bostik Ltd.

## APPLICATION

3. Unscrew the nozzle, and using a sharp knife, carefully cut off the dome of the cartridge, taking care not to damage the thread. Screw the nozzle onto the cartridge.
4. Cut off the tapered end of the nozzle at a 45° angle, to a width matching the gap to be filled.
5. Fit the cartridge into the cartridge gun by pressing the release plate and pulling out the plunger. Insert cartridge and repeatedly squeeze the trigger until the caulk appears.
6. Place the nozzle at the start of the gap, and gently squeeze the trigger. Push forward slowly, ensuring that contact is made by the caulk with both sides of the gap. At the end of the run, release the trigger and press the plunger release plate of the gun.
7. Excess caulk should be removed immediately with a flat blade to give a smooth finish.
8. When the product is used to fill gaps the temporary use of masking tape to define the edges of joints will often give a cleaner, neater looking joints. Always remove masking tape before the caulk skins, which usually takes between 15 to 60 minutes, but is dependent upon drying conditions.
9. EVO-STIK Trade Only Decorators Caulk cures by water evaporation.
10. Painting of the filler must be carried out when it has fully dried. Painting too early may lead to the paint cracking.
11. For fine filling and for applications less than 1mm, painting may be carried out in as little as 30 minutes.
12. When used for filling gaps around frames and skirtings' etc., where the filler may have a depth greater than 5mm, drying times will be much longer. Leave at least 24 hours before painting.

## CLEANING

### Uncured Caulk:

13. Excess uncured caulk should be removed carefully using a soft scraper. The remainder can be removed using a cloth just moistened with white spirit. Repeat using another clean cloth moistened with white spirit

### Cured Caulk:

14. There is no adequate solvent, carefully cut away excess with a very sharp knife. Do not use solvent to remove product from skin – use soap and water.

## PRECAUTIONS IN USE

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit [www.bostik.co.uk](http://www.bostik.co.uk) for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data sheet for EVO-STIK Trade Only Decorators Caulk, available at [www.bostik.co.uk](http://www.bostik.co.uk).

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



FM 01696  
BS EN ISO 9001:2008

Bostik Limited, Common Road, Stafford, ST16 3EH, UK. Tel: +44 (0) 1785 272625 [www.bostik.co.uk](http://www.bostik.co.uk)

Bostik, Evo-Stik & Sealocrete are registered trademarks of Bostik Ltd.

This disclaimer is issued by Bostik Limited ("the Company") and applies to the use of any products supplied by the Company ("the Products") displayed on this Technical Data Sheet ("TDS"). Please read this disclaimer carefully before using any of the Products. Using this TDS and/or the Product constitutes your acceptance of this disclaimer. Its contents shall prevail over any directions of use and any disclaimer and/or exclusion or limitation of liability of the Company which may appear on the packaging of the Products.

This disclaimer sets out the entire financial liability of the Company (including any liability for the acts or omissions of its employees, agents and sub-contractors) to any user of the Products ("Product User") in respect of any use made or resale by the Product User, of any of the Products in this TDS.

This disclaimer does not affect the Company's liability for death or personal injury arising from the Company's negligence in respect of the Products, nor its liability for fraud, or fraudulent misrepresentation, nor any other liability which cannot be excluded or limited under applicable law.

The Company's total liability however arising and whether caused by tort (including negligence and breach of statutory duty), breach of contract or otherwise, arising in connection with the use made or resale by the Product User of any of the Products in this TDS shall be limited to the price paid for the Product by the Product User.

The Company shall not be liable to the Product User for any pure economic loss, loss of profit, loss of business, depletion of goodwill or otherwise, in each case whether direct, indirect or consequential, or any claims (including in respect of personal injury insofar as not caused by the Company's negligence) for consequential compensation whatsoever (howsoever caused) which arise out of or in connection with the use made or resale by the Product User of any of the Products in this TDS.

The Company shall not be liable to the Product User in relation to any loss for any use which is inappropriate or use which is otherwise than in accordance with the relevant instructions for use of the Products in this TDS or on the Product. Product Users are advised to confirm the suitability of the Products by their own tests.

This TDS covers just one of a large range of products supplied by the Company.

Full information on these products and advice on application is freely available from our fully trained staff throughout the country. In addition, specialist technical advice is available from our Technical Services Department. This TDS supersedes all previous TDSs relating to the Products, and users of it must ensure that it is the current issue. Destroy all previous TDS, and if in any doubt, contact the Company, quoting the code number in the top right hand corner on the front of this document.

Sales	Tel: 0844 371 1192	Fax: 01785 241818	<a href="mailto:customer.service@bostik.com">customer.service@bostik.com</a>
Technical Advice	Tel: 0844 371 1197	Fax: 01785 272867	<a href="mailto:technical.service@bostik.com">technical.service@bostik.com</a>
Technical Data & COSHH (MSDS) Data Sheets	Tel: 01785 272625	Fax: 01785 212962	<a href="mailto:stafford.gatehouse@bostik.com">stafford.gatehouse@bostik.com</a>



FM 01696  
BS EN ISO 9001:2008

Bostik Limited, Common Road, Stafford, ST16 3EH, UK. Tel: +44 (0) 1785 272625 [www.bostik.co.uk](http://www.bostik.co.uk)  
Bostik, Evo-Stik & Sealocrete are registered trademarks of Bostik Ltd.